DOI: 10.1002/chem.200800630

Construction of Titanasiloxanes by Incorporation of Silanols to the Metal Oxide Model [$\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu_3-CR)$]: DFT Elucidation of the **Reaction Mechanism**

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Dedicated to Professor Ernesto Carmona on the occasion of his 60th birthday

Abstract: A family of novel titanasiloxanes containing the structural unit {[Ti- $(\eta^5-C_5Me_5)O]_3$ were synthesized by hydron-transfer processes involving reactions with equimolecular amounts of μ₃-alkylidyne derivatives [{Ti(η⁵- $C_5Me_5(\mu-O)_3(\mu_3-CR)$] (R=H (1), Me (2)) and monosilanols, R₃'Si(OH), silanediols, R₂'Si(OH)₂, and the silanetriol tBuSi(OH)₃. Treatment of 1 and 2 with triorganosilanols (R'=Ph, iPr)hexane affords the new metallasiloxane derivatives $[{Ti(\eta^5-C_5Me_5)(\mu-O)}_3(\mu CHR)(OSiR_{3}')] (R = H, R' = Ph (3), iPr$ (4); R = Me, R' = Ph (5), iPr (6)). Analogous reactions with silanediols, (R'= Ph, iPr), give the cyclic titanasiloxanes

 $[{Ti(\eta^5-C_5Me_5)(\mu-O)}_3(\mu-O_2SiR'_2)(R)]$ (R = Me, R' = Ph (7), iPr (8); R = Et,R' = Ph (9), iPr (10)). Utilization of tBuSi(OH)3 with 1 or 2 at room temperature produces the intermediate complexes $[{Ti}(\eta^5-C_5Me_5) (\mu-O)]_3(\mu-O)$ $O_2Si(OH)tBu(R)$ (R = Me)Et(12)). Further heating of solutions of 11 or 12 affords the same compound with an adamantanoid structure, [{Ti- $(\eta^5 - C_5 Me_5)(\mu - O)$ ₃ $(\mu - O_3 SitBu)$] and methane or ethane elimination, re-

Keywords: density functional calculations · hydron transfer · oxides · silicon • titanium

spectively. The X-ray crystal structures of 3, 4, 6, 8, 10, 12, and 13 have been determined. To gain an insight into the mechanism of these reactions, DFT calculations have been performed on the incorporation of monosilanols to the model complex $[\{Ti(\eta^5-C_5H_5)(\mu-O)\}_3$ $(\mu_3$ -CMe)] (2H). The proposed mechanism consists of three steps: 1) hydron transfer from the silanol to one of the oxygen atoms of the Ti₃O₃ ring, forming a titanasiloxane; 2) intramolecular hydron migration to the alkylidyne moiety; and 3) a μ-alkylidene ligand rotation to give the final product.

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Supporting information for this article is available on the WWW under http://dx.doi.org/10.1002/chem.200800630 or from the author.

Introduction

The field of metallasiloxane chemistry^[1] has received considerable attention for the synthesis of soluble molecular compounds capable of mimicking the role developed by transition-metal complexes anchored on silica surfaces. Such complexes have been widely used as heterogeneous catalysts in a variety of organic transformations.^[2] However, concrete aspects of these processes, such as morphology or active sites control, are scarcely known. In this way, metallasiloxanes constitute model systems capable of clarifying the reaction mechanism involved in such catalytic conversions.[3]

Soluble molecular titanasiloxanes containing the Si-O-Ti moiety exhibit efficient synthetic routes and represent potential precursors of titanosilicates, which are extensively used as heterogeneous catalysts in industrial processes.[3] Cyclic and three-dimensional titanasiloxanes with an inorganic core and an organic boundary are particularly promising as model compounds for titanium-doped zeolites.^[4]

Well-defined cyclic titanasiloxanes are most commonly prepared by reaction of silanediols or their dilithium salts with titanium chlorides. Polyhedral titanasiloxanes can be obtained by condensation of silanetriols with titanium alkoxides or chlorides. However, only a few synthetic routes have been developed involving direct reactions of silanols, silanediols, or silanetriols, and titanium derivatives containing Ti–C bonds. [1a,5] Here we show how a variety of titanasiloxanes can be synthesized readily from silanols and the cyclic derivatives [{Ti(η^5 -C₅Me₅)(μ -O)}₃(μ ₃-CR)] (R=H (1), Me (2)), [6] in which a μ ₃-alkylidyne moiety is supported on the organometallic oxide [Ti(η^5 -C₅Me₅)O]₃ and constitutes a worthy approach to metal oxide surfaces. [7]

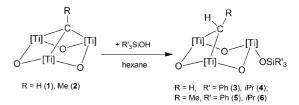
These novel titanasiloxanes represent some of the elementary reaction steps that hydrocarbyl fragments undergo during catalytic surface reactions (alkylidyne, alkylidene, and alkyl). Furthermore, a plausible formation mechanism for these species, in which the oxygen atoms of the Ti₃O₃ core exhibit a role unknown to date, is proposed on the basis of DFT calculations.

Results and Discussion

Treatment of equimolecular amounts of the trinuclear starting materials **1** and **2** and triphenylsilanol or triisopropylsilanol, R'_3SiOH (R'=Ph, iPr), in hexane at room temperature or under moderate heating (50 °C), afforded the new metallasiloxane derivatives [{Ti(η^5 -C₅Me₅)(μ -O)}₃(μ -CHR)-(OSiR'₃)] (R=H, R'=Ph (**3**), iPr (**4**); R=Me, R'=Ph (**5**), iPr (**6**)) in good yields (71–95%), as outlined in Scheme 1. The orange-reddish (**3**, **4**) or violet microcrystalline solids (**5**, **6**) proved to be stable under argon at room temperature, and soluble in saturated hydrocarbons and aromatic solvents.

Compounds 3-6 were characterized by NMR and IR spectroscopy, mass spectrometry, microanalysis, and in the

Abstract in Spanish: El tratamiento de los derivados µ3-alquilidino $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu_3-CR)]$ (R=H (1), Me (2)) cantidades equimoleculares demonosilanoles, $R_3'Si(OH)$, silanodioles, $R_2'Si(OH)_2$, y el silanotriol tBu-Si(OH)₃ permite sintetizar una familia de titanosiloxanos que contienen la unidad estructural $[Ti(\eta^3-C_5Me_5)O]_3$. Con objeto de conocer el mecanismo de estas reacciones, se llevaron a cabo cálculos de DFT sobre el proceso de incorporación de monosilanoles al complejo modelo $[\{Ti(\eta^5-C_5H_5)(\mu-O)\}_3(\mu_3-\mu_5)]$ CMe)] (2H). El mecanismo de reacción propuesto consta de tres etapas: 1) la transferencia de hidrón del silanol a uno de los átomos de oxígeno del anillo Ti₃O₃ con formación de una especie titanosiloxano; 2) migración intramolecular de hidrón al fragmento alquilidino; 3) la rotación directa del grupo µalquilideno para dar el producto final.



Scheme 1. Synthesis of the titanasiloxanes 3–6. [Ti] = $Ti(\eta^5-C_5Me_5)$.

case of **3**, **4**, and **6** their structures were elucidated by X-ray crystallography. The NMR spectra of these complexes in solution display two types signals for C_5Me_5 in a 2:1 ratio, consistent with C_s symmetry, resonance signals for the μ -alkylidene group, and signals corresponding to the siloxide ligand. The molecular structure of **6** is shown in Figure 1, together with a selection of bond lengths and angles. Compound **6** reveals a trinuclear species with an alkylidene group (μ -CHR) bridging two titanium atoms and a siloxide ($-OSiR_3$) ligand linked to the third titanium in the opposite side of the Ti_3O_3 unit. Curiously, the ethylidene group shows the transferred hydrogen atom in the distal region with respect to the siloxide.

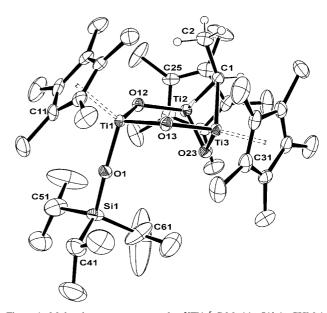


Figure 1. Molecular structure of [{Ti(η^5 -C $_5$ Me $_3$)(μ -O)} $_3$ (μ -CHMe)-(OSiiPr $_3$)] (6). Selected averaged bond lengths (Å) and angles (°): C1–C2 1.510(5), C1–Ti 2.128(1), Ti–O 1.854(6), Ti1···Ti 3.301(3), Ti2···Ti3 2.823(1), Si1–O1 1.642(2), Si1–C 1.909(11); Ti-C1-C2 122.4(4), Ti-C1-Ti 83.1(1), Ti2-O23-Ti3 99.4(1), Ti1-O-Ti 125.3(1), O-Ti-O 104.4(10), Ti1-O1-Si1 171.6(2), C1-Ti-O23 83.8(1), O12-Ti2-C1 100.3(1), O13-Ti3-C1 100.1(1). Hydrogen atoms, except those of the ethylidene ligand, have been omitted for clarity. Thermal ellipsoids at the 50 % probability level.

The titanium atoms present a pseudotetrahedral environment with bond lengths similar to those found in the parent compound **2**. [6a] The existence of the bridging alkylidene group makes the Ti2···Ti3 distance 0.48 Å shorter than the other two Ti1···Ti distances, and the Ti2-O23-Ti3 angle

(99.4(1)°) narrower than the other Ti-O-Ti angles (average 125.3(1)°), a situation comparable to those reported for [{Ti-(η^5 -C₅Me₅)(μ -O)}₃(μ -CHMe)NPh₂]^[7] and [{Ti(η^5 -C₅Me₅)(μ -O)}₃(μ -CHMe)(OCMe₃)].^[10] All the Ti-O bond lengths are in the normal range (1.854(6) Å).^[6] The bridging ethylidene group shows the C1 atom in a tetrahedral environment and almost equidistant with the two titanium centers (average 2.128(1) Å). The C1-C2 bond length of 1.510(5) Å is within the range for single C-C bonds.^[11] The siloxide ligand, located below the Ti₃O₃ ring, shows a silicon atom in a pseudotetrahedral environment, with a Ti1-O1-Si angle (171.6(2)°) close to linearity.

To move forward with our work on these hydron-transfer processes, we investigated the reactions of **1** and **2** with substrates that contain two hydroxyl groups. Thus, the treatment of the alkylidyne species with one equivalent of silanediol in hexane at room temperature proceeds to give the cyclic titanasiloxanes [{Ti(η^5 -C₅Me₅)(μ -O)}₃(μ -O₂SiR'₂)-(CH₂R)] (R=H, R'=Ph (**7**), *i*Pr (**8**); R=Me, R'=Ph (**9**), *i*Pr (**10**)), which are stable under argon atmosphere and soluble in most usual solvents (Scheme 2).

R = H (1), Me (2)

R = H, R' = Ph (7),
$$Pr$$
 (8):

R = Me, R' = Ph (9), Pr (10)

Scheme 2. Treatment of **1** and **2** with silanediols. [Ti] = Ti(η^5 -C₅Me₅).

The NMR spectra (see Experimental Section) are consistent with the proposed structure and reveal the characteristic signals for methyl (7, 8) or ethyl (9, 10), μ -O₂SiR'₂ (R' = Ph, iPr) and η^5 -C₃Me₅ ligands. Also, the molecular structures of 8 and 10 were elucidated by single-crystal X-ray structural analysis.^[9]

The molecular structure of 10 is shown in Figure 2, together with a selection of bond lengths and angles. Complex 10 adopts a butterfly-like structure, in which two six-membered rings share an oxygen atom and two titanium metal centers. The alkyl group originating from the hydronation and the μ -O₂SiR₂ unit show a *trans* disposition with respect to the Ti_3O_3 moiety.

The Ti–C1 (2.175(5) Å) bond length is in the expected range for Ti^{IV}–C(sp³) bond lengths^[6a,7,12] and the C1–C2 bond length of 1.496(7) Å is a typical C–C single bond.^[11] The shared Ti2-O23-Ti3 angle (120.8(2)°) is slightly smaller than the other two Ti-O-Ti angles (average 131.8(3)°), and is comparable with other trinuclear titanium species not bridged by chelating ligands.^[12]

The scope of the above-described hydron-transfer processes was finally extended to silanetriols (see Scheme 3). The 1:1 molar ratio reaction of 1 or 2 with *tert*-butylsilane-

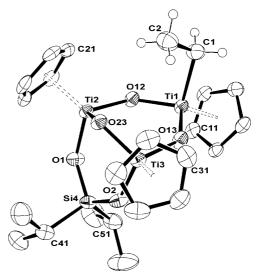


Figure 2. Molecular structure of $[\{Ti(\eta^5-C_3Me_5)(\mu-O)\}_3(\mu-O_2SiiPr_2)Et]$ (10). Selected averaged bond lengths (Å) and angles (°): C1–C2 1.496(7), Ti1–C1 2.175(5), Ti–O 1.857(12), Si4–O 1.662(5), Si4–C 1.894(18); Si4–O-Ti 133.9(6), Ti2-O23-Ti3 120.8(16), Ti1-O-Ti 131.8(3), O2-Si4-O1 108.4(2), O-Si4-C 108.9(10), C41-Si4-C51 112.6(3), C1-Ti3-O 101.8(1), O-Ti-O 103(2), C2-C1-Ti1 110.9(4). Methyl groups of the pentamethylcyclopentadienyl rings and hydrogen atoms except those of the ethyl ligand have been omitted for clarity. Thermal ellipsoids at the 50% probability level.

triol at room temperature allowed us to identify the intermediate compounds [$\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-O_2Si(OH)tBu)(R)$] (R=Me (11), Et (12)) by NMR spectroscopy and to isolate 12 as a bright yellow microcrystalline solid in good yield that is stable under argon and soluble in hydrocarbon and aromatic solvents.

Scheme 3. Reactions of 1 and 2 with tert-butylsilanetriol.

The 1H and ^{13}C spectra of **11** and **12** revealed the presence of the characteristic signals for the methyl or ethyl group, the μ -O₂Si(OH)tBu fragment, and the C₅Me₅ ligands. Additionally, the molecular structure of **12** (Figure 3) was confirmed by X-ray single-structure analysis. Similarly to the geometry observed for compound **10**, complex **12** shows a butterfly-like geometry with the ethyl ligand located in the distal position with respect to that occupied by the hydroxy moiety linked to Si3. Logically, all the geometrical parameters present similar values to those found for **10**, but the lower steric requirement of the hydroxy group leads to a narrower Si-O-Ti angle (\approx 8°).

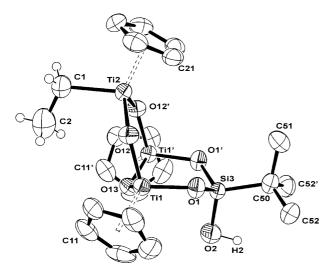


Figure 3. Molecular structure of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-O_2Si(OH)-tBu)(Et)]$ (12). Selected averaged bond lengths (Å) and angles (°): C1–C2 1.511(9), Ti2–C1 2.160(6), Ti–O 1.854(10), Si3–O1 1.647(2), Si3–O2 1.671(4), Si3–C50 1.881(5), Ti1···Ti2 3.367(1), Ti1···Ti1′ 3.233(1); Si3-O1-Ti1 125.6(2), Ti1-O12-Ti2 131.3(2), Ti1-O13-Ti1′ 121.8(2), O1-Si3-O1′ 108.0(2), O1-Si3-O2 109.2(2), O-Ti-O 103(3), C2-C1-Ti2 112.0(4). Methyl groups of the pentamethylcyclopentadienyl rings and hydrogen atoms except those of the ethyl and hydroxo ligands have been omitted for clarity. Thermal ellipsoids at the 50% probability level. The prime character in the labels indicates that these atoms are at equivalent position (x,y+1/2,z).

Thermal treatment of **1** and **2** with one equivalent of *tert*-butylsilanetriol or further heating of solutions of **11** and **12** allowed us to obtain the same compound with an adamantane-like structure $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-O_3SitBu)]$ (**13**), with methane or ethane elimination, respectively. Complex **13** is obtained in almost quantitative yields as a yellow microcrystalline solid (Scheme 3). In the 1H and ^{13}C NMR spectra of this product, it is worth noting the single set of signals corresponding to the $\eta^5-C_5Me_5$ ligands, indicating their equivalence. The new complex retains the $C_{3\nu}$ symmetry of the starting materials **1** and **2**.

Single crystals of 13, suitable for X-ray diffraction analysis, were grown from hexane at $-20\,^{\circ}\text{C}$. The analysis (Figure 4) displays a molecule with an adamantane-type structure [Ti_3SiO_6]. The geometry of the cage in 13 resembles the core structure found in [{Ti(\$\eta^5\$-\$C_5Me_5\$)(\$\mu\$-\$O}_3SiR')] (R'=(2,6-iPr_2C_6H_3)NSiMe_3)^{[5a]} and [{Ti(\$\eta^5\$-\$C_5Me_5\$)}_4(\$\mu\$-\$O)_6].^{[13]}

It can be seen that the geometrical parameters in 13 are very similar to those found for complexes 10 and 12. The only noticeable differences are found in the values of the Si1-O-Ti (average 121(2)°) and Ti-O-Ti (average 122.2(9)°) angles, which are clearly narrower than those observed in the previous complexes, but similar to those with an adamantane-like structure. [5a,13]

DFT elucidation of the reaction mechanism: To investigate the incorporation of the silanols to the organometallic oxides $[{Ti(\eta^5-C_5Me_5)(\mu-O)}_3(\mu_3-CR)]$ (R=H (1), Me (2)) at

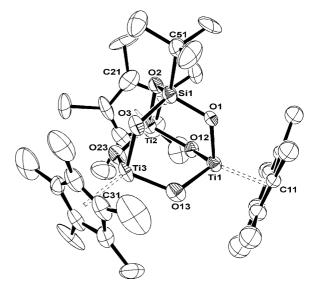


Figure 4. Molecular structure of [$\{\text{Ti}(\eta^5-C_5\text{Me}_5)(\mu-O)\}_3(\mu-O_3\text{S}it\text{Bu})\}$] (13). Selected averaged bond lengths (Å) and angles (°): Ti–O 1.86(3), Si1–O 1.66(2), Si1–C51 1.888(4), Ti···Ti 3.244(14), Ti···Si1 3.074(2); Si1-O-Ti 121(2), Ti-O-Ti 122.2(9), O-Si1-O 107.8(10), O-Ti-O 100.8(8). Thermal ellipsoids at the 50% probability level.

a mechanistic level, density functional theory (DFT) calculations^[14] were carried out on the simplest silanol substrate, H₃SiOH, and the model complex [$\{Ti(\eta^5-C_5H_5)(\mu-O)\}_3(\mu_3-CMe)$] (2H).

For **2H**, we initially analyzed the hydron-transfer process at both the alkylidyne carbon and the oxo sites. Calculations show that hydronation at the oxo site is energetically favored compared to that at the alkylidyne carbon atom by 18 kJ mol⁻¹. Therefore it is reasonable to assume that the reaction will start with the hydron transfer from the silanol to a more basic and less crowded oxo group of the organotitanium complex **2H**. Figure 5 shows the two mechanisms studied. The silanol first approaches one of the oxo groups of complex **2H**, forming the adduct **B** by SiO–H···O hydrogen bonding. The subsequent hydron transfer to the oxygen atom is accompanied by formation of the siloxide group, through a transition state **TS**_{BC}, to give **C**. The computed energy barrier for the step from **B** to **C** is calculated to be relatively low, 42 kJ mol⁻¹.

As the H_3SiO fragment interacts with the titanium center in $\mathbf{TS_{BC}}$, the C_{apical} — Ti_1 bond length is elongated from 2.09 Å in $\mathbf{2H}$ to 2.34 Å in $\mathbf{TS_{BC}}$. In the intermediate \mathbf{C} , the C_{apical} — Ti_1 bond is broken (2.79 Å), and the sp³ tetrahedral environment of the carbon atom becomes closer to sp² planar (Ti2-Ti3- C_{apical} —C $\mathbf{2H}$: 137.4°; \mathbf{C} : 161.0°). On going from $\mathbf{2H}$ to \mathbf{C} , we also observed that the energy of the HOMO, which is mainly formed by a bonding combination of p orbitals of the bridging carbon atom and d orbitals of the Ti atoms, rises significantly from -6.2 to -5.5 eV. This suggests an increase of the basicity of the bridging carbon atom

Once complex C is formed, there are two plausible reaction mechanisms. First, the hydron at the oxo group could

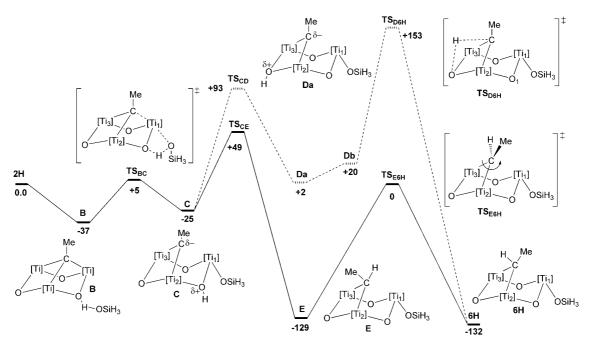


Figure 5. Potential energy profile $(kJ\,mol^{-1})$ for the incorporation of H_3SiOH to $[\{Ti(\eta^5-C_5H_5)(\mu-O)\}_3(\mu_3-CMe)]$ (2H). $[Ti]=Ti(\eta^5-C_5H_5)$.

migrate to the oxygen opposite the titanium silanoxide moiety to lead to complex **Da** (Scheme 4 and dashed lines in Figure 5). The energy barrier (**TS**_{CD}) for the step from **C** to **Da** is calculated to be 118 kJ mol⁻¹. The **Da** intermediate can rearrange to **Db** by inversion of the hydronated oxy center, leading to a more suitable disposition of the hydrogen atom for a subsequent migration to the bridging carbon to yield **6H**. However, the computed relative energy of the transition-state structure **TS**_{D6H} with respect to the reactants (153 kJ mol⁻¹) seems to be too high for this reaction, which occurs experimentally at room temperature.

Scheme 4. [Ti] = $Ti(\eta^5 - C_5H_5)$.

In the other possible mechanism (Scheme 4 and solid lines in Figure 5), the hydrogen atom could directly migrate from the oxygen atom in ${\bf C}$ to the hydrocarbon moiety to

form E. The energy cost to reach TS_{CE} from C is a modest 74 kJ mol⁻¹, which is lower than the energy cost to reach **TS_{CD}**. In **TS_{CE}** the calculated Ti₂-H distance is 1.88 Å, indicating that the titanium center may play an active role. [15b] Moreover, the intermediate E is much more stable than Da (131 kJ mol⁻¹), in accordance with the increasing basicity of the bridging carbon in C. The methyl substituent of the alkylidene group in E is oriented towards the most crowded space, between two of the three cyclopentadienyl rings. To be in agreement with the experimental findings (see Figure 1), the proposed mechanism must involve the rotation of the µ-alkylidene ligand. The computed rotational barrier on the simplified molecular model using η⁵-C₅H₅ ligands amounts to 129 kJ mol⁻¹ for the μ-ethylidene ligand. To analyze the potential importance of the steric effects of the pentamethylcyclopentadienyl groups, we performed additional quantum mechanics/molecular mechanics (ONIOM) calculations on the more realistic [$\{Ti(\eta^5-C_5Me_5) (\mu$ -O) $_3(\mu_3$ -CMe)] system. Upon introduction of the steric effects, we observed that the alkylidene rotational barrier lowers significantly from 129 to 102 kJ mol⁻¹, and that the relative destabilization of the intermediate E with respect to the final product rises from 3 to 22 kJ mol⁻¹. These new computed values are in better agreement with the experimental observations.

The thermal μ -alkylidene carbon rotation has been observed for several transition metals, but its mechanism has remained speculative. [16] Unlike previous works, we propose a direct μ -alkylidene rotation. Figure 6 shows the molecular orbitals (MOs) involved in the μ -alkylidene rotation. In the intermediate \mathbf{E} , we can dissect the bonding between the tetrahedral alkylidene carbon atom and the titanium atoms into two doubly occupied canonical MOs, which represent

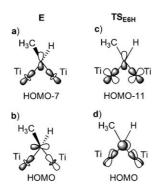


Figure 6. Schematic molecular orbitals representing the interactions between the μ -alkylidene carbon and the Ti2 and Ti3 metal centres for the intermediate **E** (a, b) and the transition state $\mathbf{TS}_{\mathbf{E6H}}$ (c, d). The corresponding DFT-derived 3D molecular orbital representations are provided in the Supporting Information (Figure S4).

the two carbon–titanium σ interactions (Figure 6a,b). At the transition state $\mathbf{TS_{E6H}}$ we recognize one σ - and one π -type interaction between the planar alkylidene carbon and the two titanium atoms (Figure 6c,d, respectively). The stabilizing π -type interaction is viable because the two titanium centers have an available combination of empty d orbitals with appropriate symmetry to overlap with the filled p orbitals perpendicular carbon orbital (Figure 6d).

Conclusion

In summary, we have established simple and high-yield reactions to obtain titanasiloxanes derived from the organometallic oxides $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu_3-CR)]$ (R=H (1), Me (2)) and discrete silanols such as triorganosilanols $R_3Si(OH)$, silanediols $R_2Si(OH)_2$, or the silanetriol tBu-Si(OH)₃. The synthetic strategies in all cases involved hydron-transfer processes between the silanol and µ₃-alkylidyne species. The novel synthesized titanasiloxanes exhibit different framework structures containing the structural unit $\{[Ti(\eta^5-C_5Me_5)O]_3\}$. DFT calculations have allowed us to describe the incorporation of the silanols at a mechanistic level. The proposal initially suggests a hydron transfer from the silanols to one oxygen atom of the Ti₃O₃ ring, followed by an intramolecular hydronation of the alkylidyne moiety. Finally, and for the first time to our knowledge, we provide theoretical evidence of a µ-alkylidene ligand rotation, which leads to the experimentally observed product.

Experimental Section

All work was performed under anaerobic and anhydrous conditions by using Schlenk-line and glovebox techniques. Solvents were carefully dried from the appropriate drying agents and distilled prior to use. Ph₃SiOH, iPr₃SiOH, and Ph₂Si(OH)₂ were purchased from Aldrich and sublimed or dried/distilled before use. [{Ti(η^5 -C₅Me₅)(μ -O)]₃(μ ₃-CR)] (R=H (1), Me (2))^[6] and iBuSi(OH)₃^[17] were synthesized according to the published procedures. iPr₂Si(OH)₂ was prepared by a slightly modi-

fied literature procedure. [17] Elemental analyses (C, H, N) were performed with a Heraeus CHN-O-RAPID. NMR spectra were recorded on Varian NMR system spectrometers: Unity-300 or Mercury-VX, and infrared spectra were acquired for samples in KBr pellets on a FT-IR Perkin–Elmer SPECTRUM 2000 spectrophotometer.

Synthesis of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-CH_2)(OSiPh_3)]$ (3): A solution of 1 (0.30 g, 0.49 mmol) in hexane (40 mL) and Ph₃SiOH (0.14 g, 0.50 mmol) were placed in a 100 mL Schlenk flask. The reaction mixture was stirred in a glovebox at room temperature overnight. Then the orange-reddish solution was filtered, concentrated, and cooled to -20°C to afford 3 as an orange microcrystalline solid (0.40 g, 92 %). $^1\mathrm{H}\ \mathrm{NMR}$ (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 1.94$ (s, 30 H; C₅Me₅), 1.98 (s, 15 H; C₅Me₅), 5.59, 6.32 (AB spin system, ${}^{2}J_{HH} = 9.3 \text{ Hz}$, 2H; μ -C H_2), 7.2–8.0 ppm (m, 15 H; Ph_3SiO); ¹³C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 11.7$, 12.0 (q, $J_{CH} = 125.5 \text{ Hz}$, $C_5 M e_5$), 120.9, 123.8 (m, $C_5 M e_5$), 126.0–140.0 (Ph_3SiO) , 189.7 (t, J_{CH} =124.8 Hz, μ- CH_2); IR (KBr,): \tilde{v} =2910 (s), 2854 (m), 1588 (w), 1485 (w), 1427 (s), 1374 (m), 1260 (m), 1113 (s), 1029 (m), 973 (vs), 751 (vs), 708 (vs), 669 (s), 626 (s), 550 (m), 509 (s), 456 (m), (m); EI mass spectrum: m/z (%): 462 (10) $[M-Ph_3SiO-CH_2-C_5Me_5]^+$; elemental analysis calcd (%) C₄₉H₆₂O₄SiTi₃ (886.71): C 66.37, H 7.05; found: C 66.39, H 7.20.

Synthesis of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-CH_2)(OSiiPr_3)]$ (4): In a similar way to 3, compound 1 (0.30 g, 0.49 mmol) and iPr₃SiOH (0.062 mL, 0.49 mmol) were dissolved in hexane (50 mL) and the reaction mixture was stirred overnight. After filtration, concentration (≈20 mL), and crystallization at −20 °C, complex 4 was isolated as dark red crystals (0.28 g, 71 %). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 1.10-1.25$ (m, $(Me_2CH)_3SiO)$, 1.24 (d, ${}^3J_{HH} = 5.7 \text{ Hz}$, 18H; $(Me_2CH)_3SiO)$, 1.99 (s, 30H; C_5Me_5), 2.06 (s, 15H; C_5Me_5), 5.51, 6.27 ppm (AB spin system, 2H; $^{2}J_{\rm HH}$ = 9.3 Hz, μ-C H_{2}); 13 C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): δ = 11.8, 12.1 (q, $J_{CH} = 125.8 \text{ Hz}$, $C_5 Me_5$), 15.3 (d, $J_{CH} = 135.0 \text{ Hz}$, $(Me_2CH)_3SiO)$, 19.1 $(q, J_{CH}=125.2 \text{ Hz}, (Me_2CH)_3SiO)$, 127.7, 128.0 $(m, J_{CH}=125.2 \text{ Hz}, (Me_2CH)_3SiO)$ C_5 Me₅), 189.7 ppm (t, J_{CH} =125.8 Hz, μ-CH₂); IR (KBr): \tilde{v} =2911 (s), 2860 (s), 1460 (m), 1375 (m), 1025 (w), 941 (vs), 882 (m), 738 (vs), 670 (s), 624 (m), 553 (w), 421 (w), 388 cm⁻¹ (w); EI mass spectrum: m/z (%): 785 (1) $[M]^+$, 650 (45) $[M-C_5Me_5]^+$, 635 (1) $[M-C_5Me_5-CH_2]^+$, 592 (3) $[M-C_5Me_5-CH_2-iPr]^+$, 564 (2) $[M-C_5Me_5-CH_2-iPrSi]^+$; elemental analysis calcd (%) for C₄₀H₆₈O₄SiTi₃ (784.66): C 61.22, H 8.73; found: C 60.79, H 8.17.

Synthesis of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-CHMe)(OSiPh_3)]$ (5): Compound 2 (0.30 g, 0.48 mmol) and Ph₃SiOH (0.13 g, 0.48 mmol) were dissolved in hexane (40 mL) and put in a 100 mL Schlenk flask. The reaction mixture was stirred at room temperature overnight, filtered, and concentrated (\approx 20 mL), to afford 5 as a pale violet crystalline solid (0.41 g, 94%). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 1.89$ (s, 30 H; C₅Me₅), 1.94 (d, ${}^{3}J_{HH} = 8.1 \text{ Hz}$, 3H; μ -CHMe), 2.01 (s, 15H; $C_{5}Me_{5}$), 6.07 (q, $^{3}J_{HH}$ =7.8 Hz, 1H; μ -C*H*Me), 7.2–8.0 ppm (m, 15H; $Ph_{3}SiO$); ^{13}C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 11.3$, 12.3 (q, $J_{CH} = 125.7$ Hz, C_5Me_5), 29.9 (q, $J_{CH} = 125.0 \text{ Hz}$, $\mu\text{-CH}Me$), 120.3, 123.5 (m, C_5Me_5), 126.0–140.0 (Ph_3SiO), 207.4 ppm (d, $J_{CH} = 116.5$ Hz, μ -CHMe); IR (KBr): $\tilde{v} = 2910$ (s), 2855 (s), 1651 (w), 1588 (w), 1487 (w), 1427 (s), 1376 (m), 1261 (m), 1110 (s), 1027 (m), 966 (s), 737 (vs), 704 (vs), 658 (s), 622 (s), 509 (s), 397 cm⁻¹ (s); EI mass spectrum: m/z (%): 614 (2) $[M-Ph_3Si-CHMe]^+$, 598 (1) $[M-Ph_3Si-CHMe]^+$, 438 (1) [M-Ph₃SiO-CHMe-C₅Me₅]⁺; elemental analysis calcd (%) for C₅₀H₆₄O₄SiTi₃ (900.73): C 66.67, H 7.17; found: C 65.94, H 6.96.

Synthesis of [{Ti(η⁵-C₅Me₅)(μ-O)}₃(μ-CHMe)(OSiiPr₃)] (6): A hexane solution (30 mL) of **2** (0.30 g, 0.48 mmol) and iPr₃SiOH (0.060 mL, 0.48 mmol) was placed in a 100 mL Schlenk flask. The reaction was stirred at room temperature overnight. The violet solution was then filtered, concentrated, and transferred to a $-20\,^{\circ}$ C freezer, to yield dark violet crystals identified as **6** (0.38 g, 95 %). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): δ =1.10–1.25 (m, (Me₂CH)₃SiO), 1.24 (d, ${}^{3}J_{\text{HH}}$ =6.0 Hz, 18H; (Me₂CH)₃SiO), 1.91 (d, ${}^{3}J_{\text{HH}}$ =7.8 Hz, 3H; μ-CHMe), 1.96 (s, 30H; C₃Me₅), 2.10 (s, 15H; C₃Me₅), 5.95 ppm (q, ${}^{3}J_{\text{HH}}$ =7.8 Hz, 1H; μ-CHMe); ¹³C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): δ =11.5, 12.3 (q, J_{CH} =125.8 Hz, C₅Me₅), 16.2 (d, J_{CH} =120.0 Hz, (Me₂CH)₃SiO), 19.3 (q, J_{CH} =124.6 Hz, (Me₂CH)₃SiO), 29.6 (q, J_{CH} =124.5 Hz, μ-CHMe)

119.8, 122.4 (m, C_5 Me₅), 205.7 ppm (d, $J_{\rm CH}$ =115.9 Hz, μ-CHMe); IR (KBr): $\bar{\nu}$ =2911(s), 2862 (s), 1492 (w), 1437 (m), 1375 (m), 1260 (w), 1025 (w), 936 (s), 779 (vs), 732 (s), 656 (s), 621 (m), 419 cm⁻¹ (m); EI mass spectrum: m/z (%): 771 (1) [M- C_2 H₄]⁺, 613 (3) [M-iPr₃Si- C_2 H₄]⁺; elemental analysis calcd (%) for C_{41} H₇₀O₄SiTi₃ (798.69): C 61.65, H 8.83; found: C 61.86, H 8.36.

Synthesis of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-O_2SiPh_2)(Me)]$ (7): The preparation was similar to that for 6, but with 1 (0.30 g, 0.49 mmol), hexane (50 mL), and Ph₂Si(OH)₂ (0.11 g, 0.49 mmol) to give **7** (0.25 g, 61 %) as a bright yellow microcrystalline solid. ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 0.50$ (s, 3H; TiMe), 1.78 (s, 15H; C₅Me₅), 2.02 (s, 30H; C₅Me₅), 7.2–8.0 ppm (10 H; Ph_2SiO_2); ¹³C{¹H} NMR (75 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 11.4$, 11.6 (C_5Me_5), 40.8 (TiMe), 121.8, 123.9 (C_5Me_5), 126.0– 152.1 ppm (Ph_2SiO_2); IR (KBr): $\tilde{v}=2915$ (m), 2851 (m), 1428 (s), 1376 (m), 1262 (w), 1121 (m), 1029 (w), 909 (vs), 775 (vs), 715 (vs), 604 (w), 573 (w), 505 (m), 481 (m), 417 (s), 396 cm⁻¹ (s); EI mass spectrum: m/z(%): 811 (1) $[M-Me]^+$, 676 (3) $[M-Me-C_5Me_5]^+$, 597 (7) $[M-\text{Me}-\text{Ph}_2\text{SiO}_2]^+$, 541 (2) $[M-Me-2C_5Me_5]^+$ (25) $[M-Me-Ph_2SiO_2-C_5Me_5]^+$, 406 (13) $[M-Me-3C_5Me_5]^+$, 327 (16) $[M-Me-Ph_2SiO_2-2C_5Me_5]^+$; elemental analysis calcd (%) for C₄₃H₅₈O₅SiTi₃ (826.61): C 62.47, H 7.07; found: C 61.93, H 7.09.

Synthesis of $[{Ti(\eta^5-C_5Me_5)(\mu-O)}_3(\mu-O_2SiiPr_2)(Me)]$ (8): $iPr_2Si(OH)_2$ (0.10 g, 0.67 mmol) was added to a solution of 1 (0.40 g, 0.65 mmol) in hexane (50 mL). After the reaction mixture had been stirred at room temperature overnight, it was filtered, concentrated, and cooled to -20°C to afford 8 as dark yellow crystals (0.42 g, 85%). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 0.49$ (s, 3 H; TiMe), 0.92–1.06 (m, Me₂CHSi), 1.08–1.20 (m, Me₂CHSi), 1.23 (d, ${}^{3}J_{HH} = 6.3 \text{ Hz}$, 6H; Me_2 CHSi), 1.31 (d, ${}^3J_{HH} = 7.5$ Hz, 6H; Me_2 CHSi), 1.96 (s, 15H; C_5Me_5), 2.02 ppm (s, 30 H; $C_5 Me_5$); $^{13}\text{C NMR}$ (75 MHz, $[D_6]$ benzene, 25 °C, TMS): $\delta\!=\!11.5,\ 11.6\ ({\rm q},\ J_{\rm CH}\!=\!126.4\ {\rm Hz},\ {\rm C}_5 Me_5),\ 14.2\text{--}16.4\ ({\rm overlapped\ signals},$ Me_2CHSi), 18.3, 18.6 (q, $J_{CH}=124.2 \text{ Hz}$, Me_2CHSi), 42.0 (q, $J_{CH}=124.2 \text{ Hz}$) 121.5 Hz, TiMe), 121.3, 123.2 (m, C_5 Me₅); IR (KBr): $\tilde{v} = 2911$ (m), 2858 (m), 1458 (s), 1374 (m), 1242 (w), 1199 (m), 1071 (w), 911 (vs), 893 (vs), 759 (vs), 706 (vs), 604 (w), 564 (w), 512 (m), 467 (m), 443 (s), 393 cm⁻¹ (s); EI mass spectrum: m/z (%) 758 (1) $[M]^+$, 743 (26) $[M-Me]^+$, 700 $[M-\mathrm{Me}-i\mathrm{Pr}]^+$ 608 (3) $[M-Me-C_5Me_5]^+$, 565 $[M-Me-C_5Me_5-iPr]^+$, 522 (4) $[M-Me-C_5Me_5-2iPr]^+$; elemental analysis calcd (%) for C₃₇H₆₂O₅SiTi₃ (758.59): C 58.58, H 8.24; found: C 59.00, H 7.98.

Synthesis of $[\{Ti(\eta^5-C_5Me_5)(\mu-O)\}_3(\mu-O_2SiPh_2)(Et)]$ (9): $Ph_2Si(OH)_2$ (0.18 g, 0.66 mmol) was added to a solution of 2 (0.40 g, 0.64 mmol) in hexane (50 mL), and the resulting mixture was stirred for 4 h at room temperature. Then the solution was filtered, concentrated, and cooled to -20°C to yield 9 (0.36 g, 63%) as a pale yellow microcrystalline solid. ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): $\delta = 1.05$ (q, ${}^{3}J_{HH} = 7.8$ Hz, 2H; MeC H_2 Ti), 1.71 (t, ${}^3J_{HH}$ =7.8 Hz, 3H; MeC H_2 Ti), 1.78 (s, 15H; C_5Me_5), 2.03 (s, 30H; C_5Me_5), 7.2–8.0 ppm (m, 10H; Ph_2SiO_2); ¹³C NMR (75 MHz, $[D_6]$ benzene, 25 °C, TMS): $\delta = 11.0$, 11.4 (q, $J_{CH} = 125.1$ Hz, C_5Me_5), 17.9 (q, $J_{CH} = 123.2 \text{ Hz}$, $MeCH_2Ti$), 58.1 (t, $J_{CH} = 120.8 \text{ Hz}$, $MeCH_2Ti$), 121.2, 123.5 (m, C_5Me_5), 127.1–140.7 ppm (Ph_2SiO_2); IR (KBr): $\tilde{v} = 2909$ (m), 1590 (w), 1428 (m), 1375 (m), 1262 (w), 1120 (m), 1029 (w), 908 (vs), 770 (vs), 712 (vs), 627 (w), 601 (w), 572 (m), 506 (m), 482 (m), 414 cm⁻¹ (m); EI mass spectrum: m/z (%): 812 (2) $[M-C_2H_5]^+$, 598 (7) $[M-C_2H_5-Ph_2SiO_2]^+$; elemental analysis calcd (%) for $C_{44}H_{60}O_5SiTi_3$ (840.65): C 62.86, H 7.19; found: C 63.07, H 6.90.

Synthesis of [{Ti(η⁵-C_sMe_s)(μ-O)}₃(μ-O₂SiiPr₂)(Et)] (10): The procedure described for complex **9** was used, but with iPr₂Si(OH)₂ (0.10 g, 0.67 mmol) and **2** (0.40 g, 0.64 mmol) in hexane (50 mL). Complex **10** was isolated as a dark yellow crystalline solid (0.45 g, 92 %). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): δ =0.96–1.14 (m, 2 H; Me₂CHSi) overlapping with 1.08 (q, ${}^{3}J_{\rm HH}$ =7.5 Hz, 2 H; MeCH₂Ti), 1.24 (d, ${}^{3}J_{\rm HH}$ =6.3 Hz, 6H; Me_{2} CHSi), 1.33 (d, ${}^{3}J_{\rm HH}$ =7.2 Hz, 6H; Me_{2} CHSi), 1.65 (t, ${}^{3}J_{\rm HH}$ =7.5 Hz, 3H; MeCH₂Ti), 1.97 (s, 15H; C₅ Me_{5}), 2.04 ppm (s, 30 H; C₅ Me_{5}); 13 C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): δ =11.6, 11.7 (q, $J_{\rm CH}$ =125.7 Hz, C₃ Me_{5}), 15.4, 16.0 (d, $J_{\rm CH}$ =112.8 Hz, Me₂CHSi), 17.8 (q, $J_{\rm CH}$ =123.2 Hz, MeCH₂Ti), 18.1, 18.9 (q, $J_{\rm CH}$ =124.5 Hz, Me_{2} CHSi), 57.4 (t, $J_{\rm CH}$ =119.6 Hz, MeCH₂Ti), 121.2, 123.2 ppm (m, C_{5} Me₅); IR

(KBr): $\tilde{v}=2912$ (m), 2862 (m), 1494 (w), 1445 (m), 1374 (m), 1239 (w), 1070 (w), 892 (vs), 760 (vs), 701 (vs), 624 (w), 509 (m), 467 (m), 411 cm⁻¹ (m); EI mass spectrum: m/z (%): 743 (10) $[M-C_2H_5]^+$, 700 (2) $[M-C_2H_5-iPr]^+$, 565 (9) $[M-C_2H_5-iPr-C_5Me_5]^+$, 522 (2) $[M-C_2H_5-2iPr-C_5Me_5]^+$, 430 (10) $[M-C_2H_5-2iPr-2C_5Me_5]^+$; elemental analysis calcd (%) for $C_{38}H_{64}O_5SiTi_3$ (772.62): C 59.07, H 8.35; found: C 59.23, H 8.22.

Synthesis of [{Ti(η⁵-C₅Me₅)(μ-O₂Si(OH)/Bu)(Me)] (11): tBu(OH)₃ (5.00 mg, 0.03 mmol) and 1 (20.00 mg, 0.03 mmol) were placed in an amber-stained NMR tube with a Young valve and dissolved in C₆D₆ (0.6 mL). After eight hours, the reaction was checked by ¹H and ¹³C NMR spectroscopy allowing detection and characterization of compound 11, slightly contaminated (≈10 %) with 13. ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): δ =0.48(s, 3 H; C₃Me₅); ¹³C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): δ =11.6, 11.6 (q, J_{CH} =126.4 Hz, C_5 Me₅ overlapping), 18.4 (brs, Me₃CSi), 27.5 (qm, J_{CH} =123.9 Hz, Me₃CSi), 41.6 (q, J_{CH} =120.7 Hz, TiCH₃), 121.8, 123.6 ppm (m, C_5 Me₅); the SiOH ¹H NMR signal could not be unambiguously assigned.

Synthesis of $[{Ti(\eta^5-C_5Me_5)(\mu-O)}_3(\mu-O_2Si(OH)tBu)(Et)]$ (12): 2 (0.40 g, 0.64 mmol), tBuSi(OH)₃ (0.09 g,0.64 mmol) and hexane (40 mL) were placed in an amber-stained 100 mL Carious tube. The reaction mixture was stirred at room temperature overnight. The resulting solution was filtered, concentrated, and cooled to −20 °C, to afford 12 as yellow crystals in 73 % (0.36 g) yield. ¹H NMR (300 MHz, $[D_6]$ benzene, 25 °C, TMS): $\delta =$ 0.99 (q, 2H; ${}^{3}J_{HH} = 7.5 \text{ Hz}$, MeC H_{2} Ti), 1.28 (s, 9H; tBuSi), 1.69 (t, 3H; $^{3}J_{HH} = 7.5 \text{ Hz}, MeCH_{2}Ti), 1.95 \text{ (s, } 15 \text{ H; } C_{5}Me_{5}), 2.00 \text{ (s, } 1 \text{ H; } SiOH),$ 2.04 ppm (s, 30 H; $C_5 Me_5$); $^{13}\text{C NMR}$ (75 MHz, $[D_6]$ benzene, $25 \,^{\circ}\text{C}$, TMS):=11.4, 11.5 (q, J_{CH} =126.4 Hz, C_5Me_5), 18.0 (br s, Me_3CSi), 18.4 (q, $J_{\text{CH}} = 123.3 \text{ Hz}$, $Me\text{CH}_2\text{Ti}$), 28.0 (qm, $J_{\text{CH}} = 124.5 \text{ Hz}$, $Me_3\text{CSi}$), 58.7 (tm, $J_{\text{CH}} = 125.5 \text{ Hz}, \text{ Me}CH_2\text{Ti}), 121.4, 123.6 \text{ ppm} \text{ (m, } C_5\text{Me}_5); \text{ IR (KBr): } \tilde{\nu} =$ 3645(w), 2914 (m), 2852 (m), 1474 (w), 1460 (m), 1375 (m), 896 (vs), 769 (vs), 715 (vs), 627 (w), 600 (w), 555 (m), 528(w), 469 (s), 420 cm⁻¹ (s); EI mass spectrum: m/z (%): 731 (3) $[M-C_2H_5]^+$, 598 (2) $[M-C_2H_5-tBuSiO_3]^+$; elemental analysis calcd (%) for $C_{36}H_{60}O_6SiTi_3$ (760.56): C 56.85, H 7.95; found: C 56.94, H 7.63.

Synthesis of [{Ti(η⁵-C₅Me₅)(μ-O)}₃(μ-O₃SitBu)] (13): A solution of **2** (0.50 g, 0.80 mmol) and tBuSi(OH)₃ (0.11 g, 0.80 mmol) in toluene (40 mL) was heated for three days at 100 °C with stirring. Then the solution was filtered, concentrated, and cooled to -20 °C to yield yellow crystals identified as **13** in a yield of 86% (0.50 g). ¹H NMR (300 MHz, [D₆]benzene, 25 °C, TMS): δ =1.24 (s, 9H; tBuSi), 2.04 ppm (s, 45 H; C_5Me_3); ¹³C NMR (75 MHz, [D₆]benzene, 25 °C, TMS): δ =11.4 (q, J_{CH}=126.3 Hz, C_3Me_5), 17.8 (bs, Me₃CSi), 27.1 (qm, J_{CH}=124.5 Hz, Me_3 CSi), 23.0 ppm (m, C_5Me_5); IR (KBr): \bar{v} =2949 (m), 2915 (m), 2850 (m), 1496 (w), 1471 (m), 1458 (m), 1375 (m), 1262 (w), 1056 (w), 1009 (w), 899 (vs), 875 (vs), 776 (s), 697 (vs), 601 (m), 570 (s), 431 (s), 408 (s), 377 cm⁻¹ (s); elemental analysis calcd (%) for $C_{34}H_{54}O_6$ SiTi₃ (730.49): C 55.90, H 7.45; found: C 55.69, H 7.31.

X-ray structure analyses of 6, 10, 12, and 13: Crystals of complexes **6, 10, 12,** and **13** were grown from saturated hexane solutions at $-20\,^{\circ}$ C, removed from the Schlenks and covered with a layer of a viscous perfluoropolyether (Fomblin $^{\circ}$ Y). A suitable crystal was selected with the aid of a microscope, attached to a glass fiber, and immediately placed in the low-temperature nitrogen stream of the diffractometer. The intensity data sets were collected at 200 K on a Bruker-Nonius KappaCCD diffractometer equipped with an Oxford Cryostream 700 unit. Crystallographic data for all the complexes are presented in Table 1. The structures were solved using the WINGX package^[18] by direct methods (SHELXS-97), and refined by least-squares against F^2 (SHELXL-97).^[19]

Complex 6 showed disorder in the C21–C30 pentamethylcyclopentadienyl group; two different positions were refined with 51.5 and 48.5% occupancy, respectively. All non-hydrogen atoms of 6, except C30′, were anisotropically refined. The hydrogen atoms were positioned geometrically and refined by using a riding model, and the ethylidene hydrogen atoms were located in the Fourier difference map and isotropically refined.

Complex 10 was studied with the $P2_1/c$ space group. After the solution and refinement we found a situation of merohedral twining using the

Table 1. Crystal data and structure refinement for 6, 10, 12, and 13.

Compound	6	10	12	13
formula	C ₄₁ H ₇₀ O ₄ SiTi ₃	C ₃₈ H ₆₄ O ₅ SiTi ₃	C ₃₆ H ₆₀ O ₆ SiTi ₃	C ₃₄ H ₅₄ O ₆ SiTi ₃
$M_{\rm r}$	798.76	772.68	760.63	730.56
T[K]	200(2)	200(2)	200(2)	200(2)
$\lambda \left(Mo_{K\alpha} \right) \left[\mathring{A} \right]$	0.71073	0.71073	0.71073	0.71073
crystal system	monoclinic	monoclinic	orthorhombic	monoclinic
space group	$P2_{1}/n$	$P2_{1}/c$	Pnma	C2
a [Å]	19.598(5)	16.674(4)	19.254(4)	19.300(5)
b [Å]	11.1026(11)	16.408(4)	16.546(4)	19.186(4)
c [Å]	21.337(7)	15.859(5)	12.7762(14)	11.2989(16)
β [°]	102.27(2)°	90.30(2)°		109.182(13)°
$V [\mathring{A}^3]$	4536.7(19)	4339(2)	4070.2(13)	3951.4(14)
Z	4	4	4	4
$ ho_{ m calcd} [m g cm^{-3}]$	1.169	1.183	1.241	1.228
$\mu (\mathrm{Mo_{K\alpha}}) [\mathrm{mm^{-1}}]$	0.576	0.602	0.642	0.659
F(000)	1712	1648	1616	1544
crystal size [mm ³]	$0.21 \times 0.20 \times 0.11$	$0.47 \times 0.42 \times 0.35$	$0.10 \times 0.10 \times 0.10$	$0.36 \times 0.25 \times 0.21$
θ range	3.03 to 27.50°	5.05 to 27.71°	3.12 to 27.51°	3.08 to 27.52°
index ranges	$-25 \le h \le 25$	$-21 \le h \le 21$	$-24 \le h \le 24$	$-25 \le h \le 25$,
	$-14 \le k \le 14$	$-21 \le k \le 21$	$-21 \le k \le 21$	$-24 \le k \le 24$
	$-27 \le l \le 27$	$-20 \le l \le 20$	$-16 \le l \le 16$	$-14 \le l \le 14$
collected reflns	91 485	87838	88 592	74 981
independent reflns	10419	9966	4824	9094
	[R(int) = 0.127]	[R(int) = 0.083]	[R(int) = 0.107]	[R(int) = 0.065]
GOF	1.025	1.136	1.010	1.037
final R indices $[F > 4\sigma(F)]$	R1 = 0.058	R1 = 0.062	R1 = 0.052	R1 = 0.056
	wR2 = 0.125	wR2 = 0.137	wR2 = 0.117	wR2 = 0.112
R indices (all data)	R1 = 0.129	R1 = 0.087	R1 = 0.109	R1 = 0.111
	wR2 = 0.146	wR2 = 0.145	wR2 = 0.140	wR2 = 0.128
largest diff. peak/hole [e Å ⁻³]	0.815/-0.855	0.540/-0.666	0.805/-0.523	0.382/-0.324

TwinRotMat procedure of the PLATON package.^[20] The optimization of the BASF parameter in the refinement showed a 34% contribution of the second component. No solvent or disorder was found in the study, and all the non-hydrogen atoms were refined anisotropically. The hydrogen atoms were positioned geometrically and refined by using a riding model.

Complex 12 showed disorder for the Si3 atom, and two different positions were refined with 90 and 10% occupancy, respectively. All non-hydrogen atoms of 12 were anisotropically refined. The hydrogen atoms were positioned geometrically and refined by using a riding model, and the hydroxyl group was located in the Fourier difference map and isotropically refined.

The crystal structure of compound 13 was studied with the C2m and C2 space groups. As the disorder found for the C11–C20 pentamethylcyclopentadienyl group could not be modeled with the centrosymmetric space group, the C2 one was finally chosen. Therefore two different sites were found and refined with 51.3 and 47.7% occupancy, respectively, for the C11–C20 moiety. All non-hydrogen atoms were anisotropically refined, except those of the disordered ligand. The hydrogen atoms were positioned geometrically and refined by using a riding model.

CCDC-670713 (3) -670714 (4), -670715 (6), -670716 (8), -670717 (10), -681046 (12), and -681047 (13) contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif. Full details of the refinements can be found in the Supporting Information.

Computational details: Full quantum mechanics calculations on the simplest silanol substrate H_3SiOH and the model complex $[\{Ti(\eta^5-C_5H_3)(\mu-O)\}_3(\mu_3-CMe)]$ (2H) were performed with the GAUSSIAN03 series of programs $^{[21]}$ within the framework of the density functional theory (DFT) $^{[14]}$ by using the B3LYP functional. $^{[22]}$ A quasi-relativistic effective core potential operator was used to represent the 10 innermost electrons of the Ti and Si atoms. $^{[23]}$ The basis set for Ti and Si atoms was that associated with the pseudopotential, $^{[24]}$ with a standard double- ξ LANL2DZ

contraction.[21] The 6-31G(d) basis set was used for C and O atoms,[24] the 6-31G(p) basis set was used for the migrating hydron, [24] whereas the 6-31G basis set was used for the other hydrogen atoms.^[24] Geometry optimizations were carried out without any symmetry restrictions, and all stationary points were optimized with analytical first derivatives. Transition states were characterized by a single imaginary frequency, the normal mode of which corresponded to the expected motion. To account for the steric effects of the methyl substituents of the η⁵-C₅Me₅ ligands, we performed hybrid quantum mechanics/molecular mechanics (QM/ MM) calculations, using the ONIOM method^[25] as implemented in the GAUSSIAN 03 series of programs.[21] The QM region of the complex was $[{Ti(\eta^5-C_5H_5)(\mu-O)}_3(\mu_3-CMe)]$ and the silanol, while the MM region was that constituted by the methyl substituents of the $\eta^5\text{-}C_5Me_5$ groups. The QM level was the same as described above. Molecular mechanics calculations used the UFF force field.[26]

Acknowledgements

Financial support for this work was provided by the Ministerio de Ciencia

y Tecnología (CTQ2005-00238 and CTQ2005-06090-C02-01), Universidad de Alcalá-Comunidad de Madrid (CCG06-UAH/PPQ-0665), Factoría de Cristalización (CONSOLIDER-INGENIO 2010), and CIRIT of Generalitat de Catalunya (2005SGR00104). O. González-Del Moral thanks the M.E.C. for a doctoral fellowship.

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Received: April 3, 2008 Published online: July 9, 2008